



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2965

Job Sheet 181448

509656



Part No: D2965

Job Qty: 1 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No: re-powder coat black

Due Date: 7/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,3 IPP: A 00.05.31 New Issue EC IPP Rev:Added Turning as per Rev B 06-12-15 JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		7/26/18	0.00	0.00	Purchasing		
150	Powdercoat	1 pcs		7/26/18	0.00	0.03	Powdercoat1		
160	QC	1 pcs		7/26/18	0.00	0.00	QC3		
170	HandFinish	1 pcs		7/26/18	0.00	0.03	HandFinish4		
180	QC	1 pcs		7/26/18	0.00	0.00	QC5		
190	Packaging	1 pcs		7/26/18	0.00	0.00	Packaging3-1		
200	QC21-SA	1 Ea		7/26/18	0.00	0.00	QC21		

Part Op 160 - QC3- Inspect Part Finish
Descriptions: 180 - QC5- Inspect part completeness to step on W/O
190 - Identify as per dwg & Stock Location: _____
200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2965	Cap	1 Ea (1 ea)	100-Purchasing	
AELS-1032-225	Insert	2 Ea (2 ea)	170-HandFinish	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2965	1	69	0
170-HandFinish	AELS-1032-225	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



AGAINST DEPARTMENT/PROCESS

Cross tube	Water Jet	Engineering
Small Fab	Prod. Eng. Coord.	Quality
Finishing	Rec/Store/Packaging	Other
Composite	Supplier	



Container No: S096656

Part: D2965

Job No: 181448

Serial No/Batch: S096656

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/26/18

1470 Ardmore Blvd
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

ive:

Disposition

MRB (QS042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	No Re-verification
Design	Operator
Doc/Data	Offset/Setup
Equip/Tooling	Supplier
Handling/Pre	Training
Material	Use for Testing
Internal Transport	Poor Information
Tribal Knowledge	Rushing
LOA	Product Improvement
Substation	Process Improvement
Past Expiry Date	Manufacturing Process
Misidentified	Past Due

FAULT CATEGORY

Pressure/Forced	Temperature/Cure	Power Loss/Surge	Positioned Wrong
Bending	Set-up	Folio/Program	Outside Dimensions
Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance
Cracks	Broken/Damage/Defect	Weld	Part Incorrect
Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified	Wrong Stock Pulled	Part Lost/Missing
Cuffs	Contamination	Out of Sequence	Part Moved
Crushing	Countersink	Off-set	Drawing
Heat Treat	Cut Too Short	Mislabeled	Finish
Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	Misread
Marks/Chatter	Drill Holes	Misaligned/off center	Turning Sequence

OTHER :